



Single Bonnet Soft Goods Repair Kits for Type U BOP

Features:

- All Parts are manufactured by or for Titan BOP Rubber Products to Titan specifications
- Popular sizes and pressure ratings are in stock

Description	Qty	7-1/16" 3-15M 644909-01	11" 3/5/10M 644909-02	11" 10M Large Bore Shear Bonnet Kit 644860-03	13-5/8" 3/5/10M 644909-03	13-5/8" Large Bore Shear Bonnet Kit See (*) Below for Part Numbers	20-3/4" 3M (PN 644831-17) 21-1/4" 2M (PN 644831-18)
		O.E.M. PN	O.E.M. PN	O.E.M. PN	O.E.M. PN	O.E.M. PN	O.E.M. PN
Plastic Packing Ring	1	2010178-01	2010178-02	2010178-02	012469-24	012469-24	012469-24
Plastic Energizing Ring	1	018586-12	018586-13	018586-13	018586-01	018586-01	018586-01
Operating Piston Rod to Int Flng O-Ring	1	018492-92	018492-91	018492-91	018492-90	018492-90	018492-90
Operating Piston O-Ring	1	18492-84	18492-88	18492-88	18492-29		018492-29
Operating Piston Lip Seal	1	710541	710539	710586	710538	710542	710538
Tail Rod Seal Ring	1	212741-32	212741-33-00-01	212741-33-00-01	212741-34-00-01	212741-34-00-01	212741-34-00-01
Connecting Rod Ring	1	212741-37-00-01	212741-38-00-01	212741-38-00-01	212741-36-00-01	212741-36-00-01	212741-36-01
Ram Change Piston to Body O-Ring	2	702645-32-41	702645-32-61	702645-32-61	702645-32-81	702645-32-81	702645-33-61
Operating Cylinder O-Ring	2	702645-44-61	702645-45-11		702645-45-51		702645-45-51
Wiping O-Ring	1	702645-33-11	702645-33-51	702645-33-51	702645-33-71	702645-33-71	702645-33-71
Ram Change Piston to Int Flng O-Ring	2	702645-32-91	702645-33-11	702645-33-11	702645-33-31	702645-33-31	702645-34-11
Ram Change Cyl to Int Flng O-Ring	2	702645-33-81	031423-25-13-85	031423-25-13-85	702645-34-61	702645-34-61	702645-43-71
Ram Change Cyl to Bonnet O-Ring	2	702645-34-21	2010180-02	2010180-02	702645-42-51	702645-42-51	702645-43-91
Ram Change Piston O-Ring	2	702645-33-21	702645-33-51	702645-33-51	702645-33-81	702645-33-81	702645-42-51
Bonnet Bolt Ret. 2000 psi O-Ring	4						**702645-22-71
Bonnet Bolt Ret. 3000 psi O-Ring	4	702645-22-31	702645-22-71		702645-23-11	702645-23-11	***702645-22-91
Bonnet Bolt Ret. 5000 psi O-Ring	4	702645-22-51	702645-22-91		702645-23-21	702645-23-21	
Bonnet Bolt Ret. 10000 psi O-Ring	4	702645-22-91	702645-23-41	702645-23-41	702645-23-91	702645-23-91	
Bonnet Bolt Ret. 15000 psi O-Ring	4	702645-23-21					
Back-up Ring	2	21792-21	21792-22	21792-22	21792-26	21792-26	
Wear Band	1	49223-03	49223-02	049223-15	049223-01	049223-04	49223-10
Stick Packing	1	7650-8	7650-8	7650-8	7650-8	7650-8	7650-8
Int Flng to Bonnet Lip O-Ring	1			702645-45-51		702645-45-81	

O.E.M. Part Numbers are for reference only. Titan is not affiliated with any OEM.

*Parts the same in 13-5/8" Shear Bonnet Kits for 3/5/10 psi except for Bonnet Bolt Retainer O-Rings

Part numbers for 13-5/8" Shear Bonnet Kits: 3M 644860-05, 5M 644860-06 10M 644860-07

Note: Parts for 20-3/4" 3M Kit (644831-17) and 21-1/4" 2M Bonnet Kit (644831-18) are the same except for Bonnet Bolt Retainer O-Rings

**21-1/4" 2M Kit

***20-3/4" 2M Kit