



## Soft Goods Bonnet Repair Kits for LWS Manual-Lock BOPs

### Features:

- All parts are manufactured for Titan BOP Rubber Products to Titan specifications
- Popular sizes and pressure ratings in stock
- O.E.M. parts are available on request



Ram Shaft Assemblies

<b>LWS Soft Goods Bonnet Repair Kit</b>							<b>20-3/4" -3M and 21-1/4" -2M</b>
<b>Description</b>		<b>Qty Per</b>	<b>7-1/16" -5M O.E.M. PN</b>	<b>11" -3M O.E.M. PN</b>	<b>11" -5M O.E.M. PN</b>	<b>13-5/8" -5M O.E.M. PN</b>	<b>O.E.M. PN</b>
<b>Ram Shaft Seal Assembly Consisting of underlined items:</b>		<b>1</b>	<b><u>132532</u></b>	<b><u>132532</u></b>	<b><u>132534</u></b>	<b><u>132534</u></b>	<b><u>132534</u></b>
<u>Wiper Ring (1 per assy)</u>		1	<u>141214</u>	<u>141214</u>	<u>116236</u>	<u>116236</u>	<u>116236</u>
<u>Packing Ring (1 per assy)</u>		1			<u>116235</u>	<u>116235</u>	<u>116235</u>
<u>Packing (2 per assy)</u>		2			<u>116234</u>	<u>116234</u>	<u>116234</u>
<u>Oring Adapter (Outer) 2 per assy</u>			<u>030077</u>	<u>030077</u>			
<u>Oring Adapter (Inner) 2 per assy</u>			<u>030000</u>	<u>030000</u>			
Door Seal		1	030030	030106	030008	134014	030176
Cyl/Cylinder Head Oring		2	030141	030141	030007	030007	030007
Cylinder Manifold Port Oring		2	030056	030058	030058	030058	030009
<b>Hinge Bracket Assembly (L &amp; R)</b>			<b><u>132660</u></b>	<b><u>132660</u></b>	<b><u>132662</u></b>	<b><u>132662</u></b>	<b><u>132657</u></b>
Hinge Pin Oring		10	030061	030061	030064	030065	030001
Hinge Manifold Oring		4	030054	030054	030056	030056	030064
<b>Piston Assembly</b>		<b>1</b>	<b><u>132413</u></b>	<b><u>132413</u></b>	<b><u>192006</u></b>	<b><u>192006</u></b>	<b><u>192006</u></b>
Piston Rubber		2	132422	132422	115021	115021	115021
Piston Oring		1	030071	030071	030000	030000	030000
<b>Locking Shaft Seal Assembly Consisting of Underlined items:</b>		<b>1</b>	<b><u>132539</u></b>	<b><u>132539</u></b>	<b><u>132540</u></b>	<b><u>132540</u></b>	<b><u>132541</u></b>
<u>Packing (1 per assy)</u>		1			<u>116201</u>	<u>116201</u>	
<u>Wiper Ring (1 per assy)</u>			<u>141222</u>	<u>141222</u>	<u>141237</u>	<u>141237</u>	<u>141237</u>
<u>Oring Bushing Outer (2 per assy)</u>			<u>030011</u>	<u>030011</u>			030002
<u>Oring Bushing Inner (2 per assy)</u>			<u>030065</u>	<u>030065</u>			030001

O.E.M. Part Numbers are for reference Only. Titan is not affiliated with any OEM.